

WHAT IS CLAIMED IS:

1. A method of producing a reel for packaging, comprising:
 - a. forming a first sidewall and a second sidewall;
 - b. placing a partition having a void therein of a generally circular cross section, adjacent to, and generally concentrically with, said first sidewall;
 - c. filling said void of said partition with a flowable material which will form into a solid core and which will adhere to said first sidewall and said second sidewall;
 - d. placing said second sidewall in a generally parallel and concentric relationship with said first sidewall and against said partition, wherein said flowable material adheres to said first sidewall and to said second sidewall and forms a solid core.
2. The product produced by the method of Claim 1.